LUDLUM MODEL 375 DUAL AREA MONITOR

March 2025 Serial Number 165164 and Succeeding Serial Numbers

LUDLUM MODEL 375 DUAL AREA MONITOR

March 2025 Serial Number 165164 and Succeeding Serial Numbers

STATEMENT OF WARRANTY

Ludlum Measurements, Inc. warrants the products covered in this manual to be free of defects due to workmanship, material, and design for a period of twelve months from the date of delivery. The calibration of a product is warranted to be within its specified accuracy limits at the time of shipment. In the event of instrument failure, notify Ludlum Measurements to determine if repair, recalibration, or replacement is required.

This warranty excludes the replacement of photomultiplier tubes, G-M and proportional tubes, and scintillation crystals which are broken due to excessive physical abuse or used for purposes other than intended.

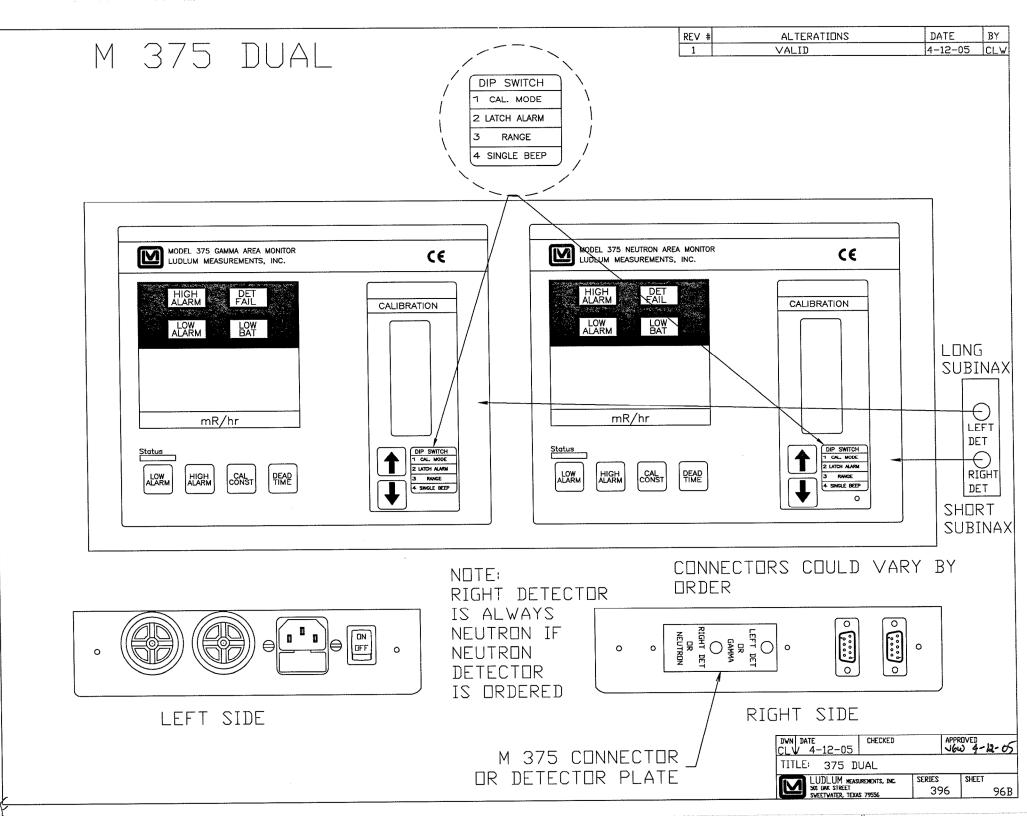
There are no warranties, express or implied, including without limitation any implied warranty of merchantability or fitness, which extend beyond the description of the face there of. If the product does not perform as warranted herein, purchaser's sole remedy shall be repair or replacement, at the option of Ludlum Measurements. In no event will Ludlum Measurements be liable for damages, lost revenue, lost wages, or any other incidental or consequential damages, arising from the purchase, use, or inability to use product.

RETURN OF GOODS TO MANUFACTURER

If equipment needs to be returned to Ludlum Measurements, Inc. for repair or calibration, please send to the address below. All shipments should include documentation containing return shipping address, customer name, telephone number, description of service requested, and all other necessary information. Your cooperation will expedite the return of your equipment.

LUDLUM MEASUREMENTS, INC. ATTN: REPAIR DEPARTMENT 501 OAK STREET SWEETWATER, TX 79556

800-622-0828 325-235-5494 FAX 325-235-4672



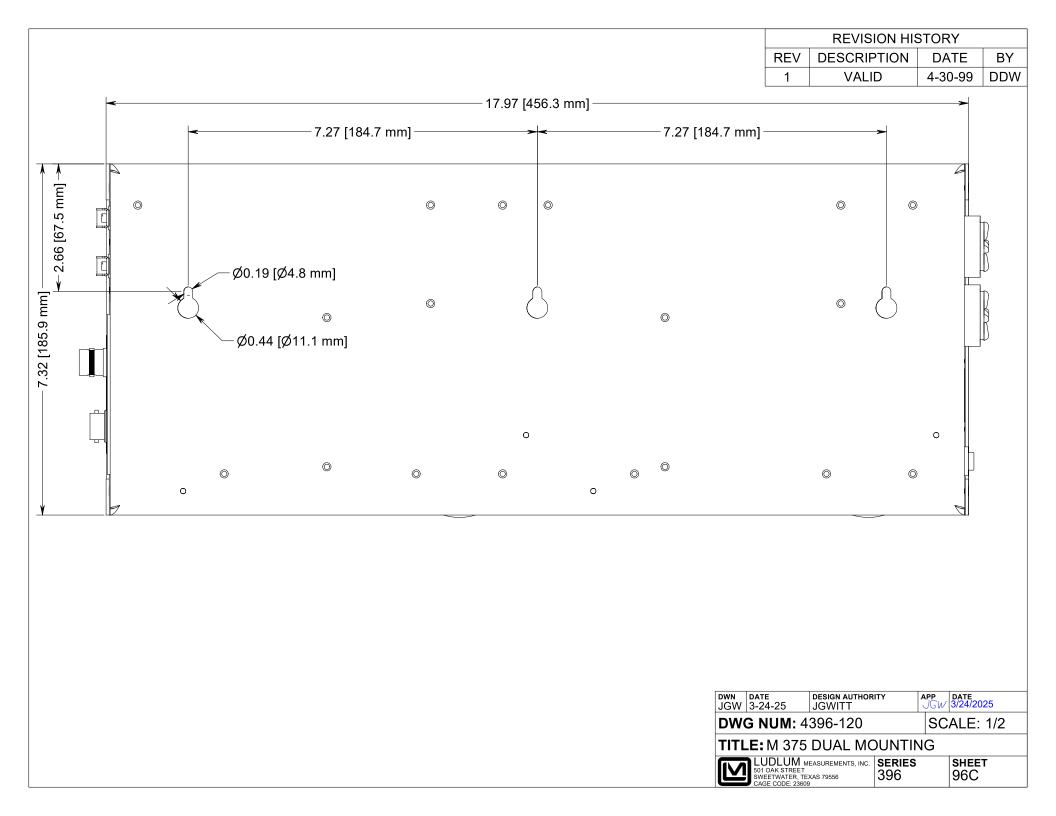


Table of Contents

Introduction	1
Getting Started	2
Unpacking and Repacking	2-1
External Detectors	2-1
Power Up	2-2
Radiation Units	2-3
Checking Parameters	2-3
Setting Alarm-points	2-4
Operational Check	2-5
Specifications	3
Operator Controls and Setup	4
Calibration Controls	4-1
Dipswitch (under calibration cover)	4-2
RS-232 Output	4-2
Demonstration Program	4-3
9-Pin Data Connector	4-4
Typical Detector Setups	4-4
Common Options and Modifications	5
Time and Date Stamp Option	5-1
Relay Options	5-2
Sigma Alarm Modification Option	5-3
4 to 20 mA Isolated Output Driver Option	5-4
Safety Considerations	6
Environmental Conditions for Normal Use	6-1
Cleaning Instructions and Precautions	6-1
Warning Markings and Symbols	6-2
Replacement of Main Fuse	6-3
Detector Connectors	6-3

Battery Replacement	6-3
Calibration	7
High Voltage	7-1
Calibration Parameters	7-1
Analog Output	7-2
Discriminator	7-2
Battery Charge	7-2
Recycling	8
Parts List	9
MODEL 375 Dual Area Monitor	9-1
Main Board, Drawing 396 × 160	9-1
Wiring Diagram, Drawing 396 × 834	9-5
Drawings and Diagrams	10

Introduction

he Model 375 Dual Area Monitor is designed for visibility and ease of use. Featuring a wall-mount chassis, the Model 375 Dual Area Monitor is essentially two Model 375 instruments mounted in a single chassis – one for detection of gamma radiation and the other for neutron (with appropriate external detectors). The two instruments may also be used to monitor for radiation in two separate locations when used in conjunction with appropriate external detectors.

Each instrument features a four-digit LED display that is readable from 9.1 m (30 ft) away. Backlit indicators on each instrument warn of low radiation alarm (yellow), high radiation alarm (red), instrument failure (red), and low battery (yellow). Green status lights are a positive indication of instrument operation.

Parameters are protected under calibration covers. Calibration is easily accomplished by moving the CAL dipswitch on either instrument to the right, and using the pushbuttons to increment or decrement the calibration constant, dead time correction and, alarm point parameters. Parameters are stored in non-volatile memory (retained even with power disconnected).

Five-decade logarithmic analog outputs are provided. Battery backups provide 18 hours of additional use (non-alarm condition) after the primary power is removed.

The Model 375 Dual Area Monitor is typically combined with a Model 133-4 GM (Geiger Mueller) gamma detector and a Model 42-30 neutron detector. Other configurations are available.

Getting Started

he Model 375 Dual Area Monitor is designed for ease of use. This section of the manual is designed to help the first-time user get started. Initial power-up and basic features of the instrument will be discussed in this section. Other sections of the manual provide more detailed information.

Unpacking and Repacking

Remove the calibration certificate and place it in a secure location. Remove the instrument and ensure that all of the items listed on the packing list are in the carton. Check individual item serial numbers and ensure calibration certificates match between instruments and detectors (if applicable).

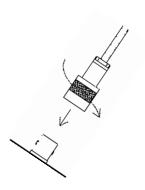
To return an instrument for repair or calibration, provide sufficient packing material to prevent damage during shipping.

Every returned instrument must be accompanied by an Instrument Return Form, which can be downloaded from the Ludlum website <u>www.ludlums.com</u>. Fin the form by clicking on the "Support" tb and selecting "Service Center" from the drop-down menu. Then choose the appropriate Service Center division where you will find a link to the form.

External Detectors

Warning!

Potential electrical shock hazard - Do not touch the center pin of the detector connectors unless the unit has been turned off and power has been removed for at least one minute!



If you have an external detector, use the cable provided to connect it to the Model 375. The illustration to the left shows a typical type "C" connector.

Note:

Splicing or re-terminating of cables must be done carefully. Improper termination will result in the "shorting out" of the detector voltage, a DET FAIL and/or blown-fuse condition.

Power Up

Plug the power cord into a suitable wall (Mains) outlet (see note on following page).

Note:

Model 375 units will normally be wired internally for 120 Vac. If requested, the units may be wired for 220 Vac. Check the label next to the AC input receptacle to verify the required input voltage.

Please set the alarm point(s) on this instrument to conform to your requirements. The factory-set alarm points may be incorrect for your use.

Refer to the instrument manual for more information on setting alarm points.

FAILURE TO RESET THE ALARM POINT(S) MAY RESULT IN EXCESSIVE ALARMS OR LACK OF SENSITIVITY. If the RS-232 features are used, plug in suitably wired 9-pin connector cables on the instruments right side panel. (See Page 4-4 for the pin assignment of the 9-pin connectors.) Turn power ON with the left side panel switch. Do not turn power OFF unless the unit is to be removed from service.

Read and then remove the stickers (illustrated to the left) from the instrument calibration covers. Checking and setting of the alarmpoint(s) is discussed in detail below and on pages 2-3 and 7-1 of this manual.

Initial power-up will momentarily activate the internal front-panel lights, sound the audio, and display "8888" on the four-digit LED display. The firmware version number (39601Nyy) is then displayed as "396" and "01yy" (where yy represents the current version number).

When the instrument has finished measuring background, it will display the current radiation reading and begin checking for an alarm condition.

Radiation Units

Each instrument may be calibrated for almost any desired radiation unit of measure. Common units of measure include mR/hr, μ R/hr, R/hr, mSv/h, μ Sv/h, cps, cpm, and kcpm. In each case, the unit of measure is indicated underneath the four-digit display. Throughout the rest of this manual, the notation <units> will be used as a substitute.

Checking Parameters

Perform the following parameter checks on both instruments:

Check the low alarm point setting by pressing the LOW ALARM button. The low alarm point will be displayed as long as the button is pressed. The low alarm point is in units of <units>. The low alarm point can be set from 0.1 <units> to 9999 <units>.

Check the high alarm point setting by pressing the HIGH ALARM button. The high alarm point will be displayed as long as the button is pressed. The high alarm point is in units of <units>. The high alarm point can be set from 0.1 <units> to 9999 <units>.

Check the calibration constant by pressing the CAL CONST button. The calibration constant will be displayed as long as the button is pressed. The calibration constant is in units of cpm (counts per minute) per <units>. The calibration constant can be set from 0.1 cpm/<units> to 9999 cpm/<units>.

Check the detector dead time correction by pressing down on the DEAD TIME button. The dead time correction will be displayed as long as the button is pressed. The dead time correction is in units of microseconds. The dead time correction can be set from 0.1 microseconds to 9999 microseconds.

Setting Alarm-points

Ensure the following is performed on both instruments:

The LOW ALARM and HIGH ALARM points can only be changed while the instrument is in calibration mode. Switch the top dipswitch CAL MODE (behind the calibration cover) to the right to place the instrument into calibration mode.

Changing alarm points is done by holding down the corresponding parameter key and pressing the up or down arrow buttons. Alarm points can be set in the range of 0.1 to 9999. When an alarm point is changed, the instrument will sound an audible beep to confirm the saving of the parameter, and will then return to displaying the current radiation level.

Note:

Once the alarm points are set, it is important to remember to switch the CAL MODE switches back to the left. This action protects the parameters from inadvertent changes.

Operational Check (optional)

The operational check is an important assurance that the radiation detectors and electronics are working correctly.

Note:

Ludlum Measurements suggests that an operational check be performed on a regular basis. Local procedures may supersede this suggestion.

For an operational check it is necessary to use a radiation check source (not included, but available). When not being used, store the check source in a secure area.

Note:

LMI check sources present very minimal risks and are therefore unlicensed (Exempt Quantity Sources reference: 10 CFR 30.71 Schedule B). The radioactive element is sealed (permanently bonded or fixed inside a capsule) so you need not wash your hands after handling. Radiation exposure while handling this source is very minimal with no identified long or short term risks. Although the amount of radiation given off by exempt sources is so low that it presents no significant hazard, they should be handled with care and respect. Time, distance, and shielding are the best ways to control exposure.

- 1. Taking the source in hand, place it so that it is located on or near the center (same location each time) of the detector. Hold it there for approximately 5 seconds or until the reading stabilizes. Take note of the displayed level of radiation.
- 2. Verify that the reading is within 20% of the last reading obtained. Remove the source from the detector.
- 3. If an alarm is activated, ensure that all visual and audible devices (if applicable) work correctly.

Specifications

Display: 4-digit LED display (\times 2) with 2 cm (0.8 in.) character height. Blanked when powered by battery in non-alarm status, unless CAL MODE switch is to the right.

Display Range: instrument operates within a selectable four-decade range; either 0.1-999.9 <units> or 1-9999 <units>

Display Units: can be made to display in μ R/hr, mR/hr, R/hr, μ Sv/h, mSv/h, Sv/h, μ rem/hr, mrem/hr, rem/hr, cpm, cps, and others

Linearity: readings within 10% of true value with detector connected

Operating Range: depends upon the type of detector used

Response: typically 3 seconds from 10% to 90% of final reading

Status (green light): indicates the instrument is functioning properly

Low Alarm: indicated by a yellow light (LOW ALARM) and slow-beep (1 per second) audible tone (can be set at any point from 0.0-9999)

High Alarm: indicated by a red light (HIGH ALARM) and a fast-beep (4 per second), audible tone (can be set at any point from 0.0-9999)

Note:

Audible indicators can be configured as a single beep if desired. Audio intensity is controlled by rotating the baffle on the audio device.

Detector Fail: indicated by a red light (DET FAIL) and an audible tone greater than 68 dB at 0.61 m (2 ft) for conditions of detector overload, no count from detector within 15 minutes, or instrument failure

Low Battery: indicated by a yellow light (LOW BAT), 2 hours of battery life remain

Connector: series "C" (others available)

Calibration Controls: accessible from the front of the instrument (protective cover provided)

High Voltage: adjustable from 200-2500 volts

Dead Time: adjustable to compensate for dead time of the detector and electronics (can be read on the display)

Overload: A display reading of "-OL-" and audible FAIL alarm indicate detector saturation. Usually set to initiate just above the highest range of the detector.

Over-range: A display reading of "----" and activated low and high alarms indicate that the radiation field being measured has exceeded the counting range of the instrument (or when dead time correction accounts for more than 75% of the displayed reading).

Data Output: a 9-pin connector providing five-decade log output, RS-232 output, signal ground connection, FAIL and HIGH ALARM signals (current sink), and direct connection to battery and ground

RS-232 Output: a two-second dump for computer data logging

Remote (optional): Ludlum Model 271 or 272 remote units

Power: 95-135 Vac (178-240 Vac available), 50-60 Hz single phase (less than 100 mA), 6-volt sealed lead acid rechargeable backup battery (built-in)

Battery Life: typically 48 hours in non-alarm condition; 5 hours in alarm condition

Battery Charger: Battery is continuously trickle-charged when the instrument is connected to line power and turned on.

Construction: aluminum housing with ivory powder-coat finish

Size: 18.8 x 45.2 x 6.4 cm (7.4 x 17.8 x 2.5 in.) (H x W x D)

Weight: 5.9 kg (13 lb)

Operator Controls and Setup

Calibration Controls

Remove the calibration cover to expose the calibration controls. The calibration controls for each instrument include the up/down buttons, five calibration potentiometers, and the option dipswitch (detailed in the following subsection). The five potentiometers are detailed below.

ANALOG: used to adjust the logarithmic analog voltage output, adjusted in calibration mode to the full-scale voltage reading or adjusted to a known point at some given reading

HV: used to set the high voltage required for detector operation, adjustable from 0-2500 Vdc. The high voltage required will depend on the type of detector used. Miniature GM gamma detectors typically require 550 Vdc. Neutron detectors typically require 1500-1900 Vdc. Be sure to check the high voltage with a high-impedance (1000 Megohm) voltmeter only. A high-voltage checkpoint is located next to the HV potentiometer.

DISC: internal discriminator used to set pulse threshold for counting pulses from the detector. Pad allows direct measurement of threshold voltage. Utilize a Ludlum Model 500 Pulser or equivalent to inject pulses of the desired threshold size. The pulse height threshold is adjustable from 2.0 mVdc to 100 mVdc.

BAT CHARGE: used to set the backup battery, trickle-charging voltage. It is set to 6.9 Vdc while the battery is disconnected.

OVERLOAD: used to set the detector current overload point. When excessive radiation causes the detector to overload, this set point will cause the DET FAIL light to engage, and the display will be forced to -OL-.

Dipswitch (under calibration cover)

When the calibration cover on each instrument is removed, a four-pole dipswitch becomes accessible that can activate or deactivate options. These four options are CAL MODE, LATCH, ALARM, RANGE, and SINGLE BEEP.

Dipswitch 1: Switching the top **CAL MODE** switch to the right, places the instrument into calibration mode. Parameters can only be changed while the instrument is in calibration mode. Calibration mode also changes the analog output to full scale so that the full-scale voltage may be set by the ANALOG potentiometer. Calibration mode also slows the response time of the display and increases the accuracy. If the display seems too erratic, leaving this switch in the calibration mode during operation will help. Moving the CAL MODE switch back to the left locks the parameters and disables any further changes.

Dipswitch 2: The second switch, **LATCH ALARM**, changes the high alarm to a latching alarm. This switch does not affect the low alarm, which is always non-latching. When switched to the left, the high alarm is non-latching; the alarm automatically turns off when the radiation level drops below the alarm point. When switched to the right, the high alarm light and audio signals are latched until either the LOW ALARM or HIGH ALARM button is pressed.

Dipswitch 3: The third switch, **RANGE**, selects the range of the instrument. To select the 0.1 <units> - 999.9 <units> range, switch the RANGE switch to the left. To select the 1 <units> - 9999 <units> range, switch the RANGE switch to the right.

Dipswitch 4: Switching the fourth switch to the right places, the instrument into **SINGLE-BEEP** mode. This option limits the audio output to a single half-second beep on LOW ALARM and HIGH ALARM. DET FAIL audio output (steady tone) is not limited.

RS-232 Output

With the CAL MODE dipswitch in the left position, the instrument dumps RS-232 data onto pin 4 of the 9-pin connector every two seconds.

An example program, which shows how an IBM compatible PC can be used to collect the data, is given on the following page.

'Demonstration Program 'Model 375 RS-232 communication prog 'This program causes the computer scree 'Needs the following cable:				n the Model 375.
1	Model 3	375	PC (9-pin)	PC (25-pin)
'	pin 4		pin 2	pin 3
,	pin 2		pin 5	pin7
'Cable connector has male pins on Mode	*		piiro	pm,
'Cable connector has female pins on PC		-		
OPEN "COM1:2400,n,8,1,bin,CS0,DS0,	'at 2400 'no han CD0, RB) bps (baud) dshaking, b 60" FOR IN		
		p filename•	for output	
CLS	'clear th	e screen		
LOCATE 1				
PRINT	'Press E	Esc key to st	op reading data."	
COM(1) ON	'enable	coml trappi	ng	
ON COM(1) GOSUB Getcomport	'if some	ething come	s in coml, then get	it
WHILE (1)	'loop ur	ntil Esc key	is hit	
comment• = INKEY•	-	-		
IF comment• = $CHR•$ (27) THEN GOT	[O endlo	ор		
WEND				
endloop:				
COM (1) OFF				
CLOSE #1	'CLOSI	E COM por	t.	
END		1		
Getcomport:				
WHILE LOC(1) $<> 0$				
ComPortInput• = INPUT•(1,#1)	'bring in	n data from	serial port	
PRINT ComPortInput•;		ata to screer		
WEND	P		-	
RETURN	(
		BYTE1	0 x	
		BYTE2	x x	
The RS-232 data includes the		BYTE3	x OR x	
current radiation readings and the		BYTE4	X X	
		BYTE5		
current condition of the status		BYTE6	x 0	
lights. The data is presented in the)	BYTE7	Audio Status	=1=on
following format:	\prec	BYTE8	High Alarm Status	
		BYTE9	Low Alarm Status	
		BYTE10 BYTE11	Over Range Status	
		BYTE11 BYTE12	Monitor Status Error Code	=1=on
		BYTE13	Carriage Return (C)DH)
		BYTE14	Line Feed (0AH)	· · · · · · · · · · · · · · · · · · ·
		10 I I II I I		

9-Pin Data Connector

The 9-pin connector (one per instrument) provides output signals from the instrument and input voltage to the instrument. The pin assignments are:

pin1- +BATTERY
pin2- GND IN
pin3- FAIL_L
pin4- RS232 DUMP
pin5- ANALOG OUT
pin6- NA
pin7- HIGH ALARM_L
pin8- EXT RESET_L
pin9- +5 VDC OUT

The FAIL and HIGH ALARM digital signal outputs are open drain 2N7002 outputs, able to sink about 50 mA each.

Typical Detector Setups

Model 133-4 Detector

Typical response and set points for the Model 375 with an external Model 133-4 GM gamma detector is as follows:

Operating Voltage: 550 Vdc Threshold: 35 mVdc (with 0.99 m {39 in.} cable) Calibration Constant: 100 cpm/mR/hr Dead Time Correction: 50 µsec Linear Range with DTC: 0.1 mR/hr to 10 R/hr

Typical Checkpoints:

4 mR/hr 8 mR/hr 40 mR/hr 80 mR/hr 400 mR/hr 1000 mR/hr 4000 mR/hr

Model 42-30 Detector

Typical response and set points for the model 375 with an external Model 42-30 neutron detector is as follows:

Operating Voltage: 1750 Vdc Threshold: 2 mVdc (with 0.99 m {39 in.} cable) Calibration Constant: 60 cpm/mrem/hr Dead Time Correction: 5 µsec

Common Options and Modifications

Time and Date Stamp Option

DESCRIPTION

When an alarm or failure occurs, the Model 375 will print the current reading, date, time, and either ALARM or FAIL to the RS-232 port. The Model 375 will print once every 30 seconds as long as the alarm or fail condition is present.

SETUP

You will need the following: A Model 375 instrument, a 1220 40-column printer, and a cable (8303-674).

The printer should be configured at 2400 BPS (baud), no parity, 8 data bits, 1 stop bit, and no handshaking. See printer manual for proper setup instructions.

SETTING THE DATE AND TIME

Check the month and day (MMDD) by pressing the LOW ALARM and HIGH ALARM buttons simultaneously. The month and day will be displayed as long as those buttons are pressed. The month and day can be set from 0101 to 1231.

Check the year (YYYY) by pressing the LOW ALARM and CAL CONST buttons simultaneously. The year will be displayed as long as those buttons are pressed. The year can be adjusted from 0000 to 9999.

Check the hours and minutes (HHMM) by pressing the LOW ALARM and DEAD TIME buttons simultaneously. The hours and minutes will be displayed as long as those buttons are pressed. The hours and minutes can be adjusted from 0000 to 2359.

RS-232 DATA FORMAT

The data will be sent to the RS-232 port as:

Byte 1	0 x	Byte 18	Space (20H)
Byte 2	X X	Byte 19	H , , ,
Byte 3	x OR x	Byte 20	Н
Byte 4	X X	Byte 21	:
Byte 5		Byte 22	Μ
Byte 6	x 0	Byte 23	Μ
Byte 7	Space (20H)	Byte 24	:
Byte 8	Space (20H)	Byte 25	S
Byte 9	Space (20H)	Byte 26	S
Byte 10	Μ	Byte 27	Space (20H)
Byte 11	Μ	Byte 28	A Space
Byte 12	/	Byte 29	L F
Byte 13	D	Byte 30	A ORA
Byte 14	D	Byte 31	R I
Byte 15	/	Byte 32	M L
Byte 16	Y	Byte 33	Carriage Return (0DH)
Byte 17	Y	Byte 34	Line Feed (0AH)

EXAMPLE OUTPUT

0642.1 04/21/95 16:56:24 ALARM 0000.0 04/21/95 08:32:16 FAIL

Relay Options

Internal Circuit-Board-Mounted Relay

The Model 375 has relay options that allow the user to attach strobe lights or horns that will be activated during HIGH ALARM. The internal circuit boardmounted relay is rated for 3 amps. However, it is recommended the current be kept less than 1 amp. The relay can be configured as a set of Form C contacts or as mains (120 Vac) output. The signal or contacts can be brought out through a 3-pin connector on the bottom of the chassis.

Form C Relay (3-pin connector added) PN4396-201:

This option allows the user to have one set of form C contacts (normally open, normally closed, and common), which activate upon HIGH ALARM. This is achieved by using an additional 3-pin connector. This option keeps the 9-pin D connector dedicated for the use of a remote (Model 271 or 272) or RS-232 signal. The added 3-pin connector has the following connections:

Pin 1- normally open (NO) Pin 2- common Pin 3- normally closed (NC)

Mains (120 Vac) Relay Out (using 3-pin connector) PN4396-202:

Same as above, allowing the use of the 9-pin D connector for RS-232 or remote use. This additional 3-pin connector is wired as follows:

Pin 1- black HOT mains (120 Vac) on HIGH ALARM Pin 2- white NEUTRAL Pin 3- green EARTH GROUND

Sigma Alarm Modification Option

With this option, special firmware allows the Model 375 to have a sigmabased alarm point in addition to a regular fixed alarm point. This sigmabased alarm point allows the user to have a floating alarm point that will stay at "x" sigma above the radiation background. As the background changes, the sigma alarm also changes. The sigma alarm, when activated, activates a rapid beeping and activates the HIGH ALARM indicator on the front panel of the Model 375.

To set the sigma alarm, one first needs to consult a probability table showing one-sided sigma values. If the sigma alarm (read or set by the LOW ALARM button) is set to 3.0, that setting statistically means that 99.87% of normal background readings would be less than the alarm point. To look at the false alarm rate, it means that 0.13% or 1 out of 769 comparisons would result in a false alarm. Since comparisons are made every second, a setting of 3.0 will result in a false alarm about every 13 minutes. Similarly, a setting of 5.0 would result in a false alarm every 38 days. To actually calculate the sigma alarm point, it is necessary first to determine the background radiation level in cps (counts per second). The sigma alarm point is then BKGND + (x sigma × square root of BKGND).

The HIGH ALARM has *not* been changed; it is still a fixed alarm point and will be activated when the radiation level exceeds that set point. This feature allows the sigma alarm to trigger quickly if a small amount of radiation is present and allows the fixed alarm to warn that the background radiation is too high. Since the sigma alarm is allowed to rise if the background rises, the HIGH ALARM is necessary to have an absolute value or ceiling for the radiation level. The time constant for the background radiation level and the displayed radiation reading is 20 seconds. The sigma alarm is not activated until 60 seconds after the Model 375 is turned ON, in order to allow the Model 375 to accumulate a stable background radiation reading.

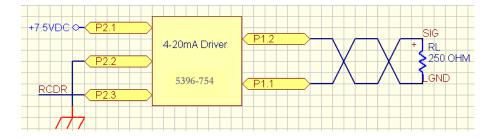
Two other changes were made to the Model 375. The first change was to deactivate the LOW ALARM indicator. Both the sigma-based alarm (set by the LOW ALARM button) and the fixed alarm (HIGH ALARM button) trigger the HIGH ALARM indicator. The second change was to lower the detector loss-of-count time frame to 15 seconds. This change means that the DET FAIL indicator is activated if no pulses are received from the radiation detectors in 15 seconds. Since the sigma alarm is most useful for scintillation detectors that have several hundred pulses per minute, this change allows a faster determination of detector failure.

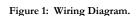
4 to 20 mA Isolated Output Driver Option

4 to 20 mA Driver (Isolated) Modification Kit Part Number 4396-258

This circuit may be added to the Model 375 analog output, providing an isolated 4-to-20 mA output capability. The circuit board (LMI Part Number 5396-754) accepts an analog input, varying between 0 and 5.00 volts, yielding a current output of 4 to 20 mA.

The circuit has an internal loop supply, generating +12 Vdc from the RAWDC of the Model 375. It is designed for a 2-wire configuration, with one conductor carrying the 4-20 mA current signal and the second conductor providing a return (isolated loop ground). See Wiring Diagram, Figure 1 (below).





SPECIFICATIONS

Power Required: 7.5 Vdc at 100 mA, minimum V_{in} = 5.5 V and maximum V_{in} = 15 V

Terminating Resistor: 250 ohm

Model 375 Recorder Output Connections (9-pin D-sub connector)

Pin 5 is "SIG," current output (was voltage output). Pin 6 is "LGND," Isolated Loop Return or Loop Ground.

Board Header Pinout

- P1-1) Loop GND (Isolated)
- P1-2) 4-20 current output (Isolated)
- P2-1) +7.5VDC, RAWDC from main circuit board number 5396-160 (May range from +5.5 to 15 Vdc)
- P2-2) GND
- P2-3) RCDR voltage in or analog input (0-1.25 Vdc)

CALIBRATION

Apply 0 counts or RESET the Model 375.

Check for a voltage of $1.00 \text{ V} \pm 5\%$ across Rterm, typically a 250 ohm (V = 0.004 X Rterm) terminating resistor. The resistor should be placed between Pin 5 (the 4-20 mA output) and Pin 6 (loop ground).

Note:

Loop ground is isolated from instrument ground.

Now apply a full-scale meter reading to the analog input, or move the CAL dipswitch to the right. The voltage at full scale must be set to $5.00 \text{ V} \pm 0.1 \text{ V}$ between the analog input and instrument ground.

Note:

Instrument ground is not the same as loop ground.

Adjust the SPAN trimmer, R5, until the voltage across the 250-ohm terminating resistor is 5 V \pm 5% (V = .020 x Rterm).

MODIFICATIONS TO THE MODEL 375 FOR OPTIMUM PERFORMANCE

The Model 375 main board (LMI Part Number 5396-160) should be modified as follows:

U531 changes from an LM358 to an OPA2343UA; LMI Part Number 06-6582.

C531 changes from 10μ F tantalum to 0.047μ F "poly film" (polypropylene sulfide); LMI Part Number 04-5729.

R432 changes from 100k to 1Meg; LMI Part Number 12-7844.

Safety Considerations

Environmental Conditions for Normal Use

Indoor use only

No maximum altitude

Temperature range of -20 to 50 °C (-4 to 122 °F); may be certified for operation from -40 to 65 °C (-40 to 150 °F).

Maximum relative humidity of less than 95% (non-condensing)

Mains supply voltage range of 95-135 Vac (178-240 Vac available), 50/60Hz single phase (less than 100 mA typical, 1 amp max)

Maximum transient voltage of 1500 Vac

Installation Category II (Overvoltage Category as defined by IEC 1010-1)

Pollution Degree 2 (as defined by IEC 664)

Cleaning Instructions and Precautions

The Model 375 Dual Area Monitor may be cleaned externally with a damp cloth, using only water as the wetting agent. Do not immerse the instrument in any liquid. Observe the following precautions when cleaning:

- 1. Turn the instrument OFF and disconnect the instrument power cord.
- 2. Allow the instrument to sit for one minute before cleaning.

Warning Markings and Symbols

Caution!

The operator or responsible body is cautioned that the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by Ludlum Measurements, Inc.

The Model 375 Dual Area Monitor is marked with the following symbols:



CAUTION, RISK OF ELECTRIC SHOCK (per ISO 3864, No. B.3.6) – designates a terminal (connector) that allows connection to a voltage exceeding 1 kV. Contact with the subject connector while the instrument is on or shortly after turning off may result in electric shock. This symbol appears on the right side panel (Applicable with external detector models).



ALTERNATING CURRENT (AC) (IEC 417, No. 5032) - designates an input receptacle that accommodates a power cord intended for connection to AC voltages. This symbol appears on the left side panel.



PROTECTIVE CONDUCTOR TERMINAL (per IEC 417, No. 5019) – designates the central grounding point for the safety ground. This symbol is visible inside the chassis.



CAUTION (per ISO 3864, No. B.3.1) – designates hazardous live voltage and risk of electric shock. During normal use, internal components are hazardous live. This instrument must be isolated or disconnected from the hazardous live voltage before accessing the internal components. This symbol appears on the front panel. **Note the following precautions:**

Warning!

The operator is strongly cautioned to take the following precautions to avoid contact with internal hazardous live parts that are accessible using a tool:

1. Turn the instrument power OFF and disconnect the power cord.

2. Allow the instrument to sit for one minute before accessing internal components.



The "**crossed-out wheelie bin**" symbol notifies the consumer that the product is not to be mixed with unsorted municipal waste when discarding. Each material must be separated. The symbol appears on the front panel. See section 8, "Recycling," for further information.

Replacement of Main Fuse (left side panel)

Warning!

For continued protection against risk of fire, replace only with fuse of the specified type and current rating!

Detector Connectors

Warning!

Potential electrical shock hazard - Do not touch the center pin of the detector connectors unless the unit has turned off and power has been removed for at least one minute!

Battery Replacement

Warning!:

Only certified technicians or calibration personnel should replace battery.

Note:

Ludlum Measurements, Inc. recommends replacing batteries every four years.

Calibration

High Voltage

The high voltage on each instrument is adjustable from 200-2500 Vdc using the HV potentiometer located under the calibration cover. The high voltage required will depend on the type of detector used. Miniature GM gamma detectors typically require 550 Vdc. Neutron detectors typically require 1500-1900 Vdc. Ensure that the high voltage is checked with a high-impedance (≥1000 megohm) voltmeter only. A high-voltage checkpoint is located next to the HV potentiometer.

Calibration Parameters

For each instrument, note the following:

The calibration parameters, LOW ALARM, HIGH ALARM, CAL CONST, and DEAD TIME can only be changed while in calibration mode. Switch the top dipswitch CAL MODE to the right to switch into calibration mode. Changing any parameter is done by holding down the parameter key and pressing the up or down arrow buttons. Any parameter can be set in the range of 0.1 to 9999*. If a parameter is changed, the instrument will beep to confirm the saving of the parameter, and then return to displaying the current radiation level.

The calibration constant (CAL CONST) is set when the detector is exposed to a "low" radiation field. A "low" radiation field in this case is defined as a field where dead time losses do not exceed 5%. The calibration constant is usually given for a certain detector. A Ludlum Model 133-4 detector, for example, has a calibration constant of approximately 100 cpm/mR/hr. Once the calibration constant is set and checked at a low radiation field, the dead time correction can be set.

The dead time correction (DEAD TIME) is set when the detector is exposed to a "high" radiation field. A "high" radiation field in this case is defined as a field where dead time losses exceed 30%. The dead time correction will elevate the ratemeter reading to account for counts arriving at the detector

during the detector's dead time. GM tubes typically have long dead times from 50-150 microseconds. Neutron and scintillation detectors generally have short dead times of 1-5 microseconds.

Note:

Once parameters are set, it is important to remember to switch the CAL MODE switch back to the left. This action protects the parameters from inadvertent changes.

Analog Output

The analog output is a five-decade logarithmic voltage out. The maximum voltage out while under primary power is 6 volts. The maximum voltage out while under battery backup power is 4.5 volts. The five decades are:

0.1 <units> - 1.0 <units> 1 <units> - 10 <units> 10 <units> - 100 <units> 100 <units> - 1000 <units> 1000 <units> - 10000 <units>

When the CAL MODE dip switch is switched to the right, the analog output goes to full scale. The analog output goes to full scale during a DET FAIL condition.

Discriminator

The DISC potentiometer located under the calibration cover is used to set the threshold for pulses coming from the detector. The desired pulse threshold depends on the type of detector used. It is adjustable from 2.0 mVdc to 100 mVdc.

Battery Charge

The potentiometer labeled BAT, located under the calibration cover, is used to set the backup battery trickle-charge voltage. This is typically set to 6.9 Vdc with the battery disconnected.

Recycling

Ludlum Measurements, Inc. supports the recycling of the electronics products it produces for the purpose of protecting the environment and to comply with all regional, national, and international agencies that promote economically and environmentally sustainable recycling systems. To this end, Ludlum Measurements, Inc. strives to supply the consumer of its goods with information regarding reuse and recycling of the many different types of materials used in its products. With many different agencies – public and private – involved in this pursuit, it becomes evident that a myriad of methods can be used in the process of recycling. Therefore, Ludlum Measurements, Inc. does not suggest one particular method over another, but simply desires to inform its consumers of the range of recyclable materials present in its products, so that the user will have flexibility in following all local and federal laws.

The following types of recyclable materials are present in Ludlum Measurements, Inc. electronics products, and should be recycled separately. The list is not all-inclusive, nor does it suggest that all materials are present in each piece of equipment:

Batteries Glass	Aluminum and Stainless Steel
-----------------	------------------------------

Circuit Boards

Plastics

Liquid Crystal Display (LCD)

Ludlum Measurements, Inc. products, which have been placed on the market after August 13, 2005, have been labeled with a symbol recognized internationally as the "crossed-out wheelie bin." This notifies the consumer that the product is not to be mixed with unsorted municipal waste when discarding. Each material must be separated. The symbol is placed on the front panel and appears as such:



Parts List

Model 375 Dual	<u>Reference</u>	Description	Part Number
Area Monitor	UNIT	Completely Assembled Model 375 Dual Area Monitor	48-2369
Main Board, Drawing 396 × 160	BOARD	Completely Assembled Main Circuit Board	5396-160
CRYSTAL	Y211	6.144 MHZ	01-5262
CAPACITORS	C201 C211 C221 C222 C301-C302 C303 C401 C421 C422-C423 C441-C442 C531 C541-C542 C543 C551 C552 C611 C612 C621 C622 C631 C632	10 μ F, 20V 27PF, 100V 68 μ F, 6.3V 27PF, 100V 4.7 μ F, 25V 10 μ F, 20V 68 μ F, 6.3V 10 μ F, 20V 47PF, 100V 68 μ F, 6.3V 10 μ F, 20V 1 μ F, 35V 2700 μ F, 10V 0.1 μ F, 50V 68 μ F, 6.3V 10 μ F, 20V 0.001 μ F, 100V 0.001 μ F, 100V 0.001 μ F, 50V 68 μ F, 6.3V 100PF, 3KV	04-5655 04-5658 04-5658 04-5653 04-5655 04-5654 04-5655 04-5654 04-5654 04-5654 04-5656 04-5656 04-5654 04-5654 04-5655 04-5654 04-5655 04-5654 04-5522 04-5532 04-554 04-554 04-554 04-5552 0
	C641-C642	0.0056UF, 3KV	04-5522

	<u>Reference</u>	Description	Part Number
	C651-C652	0.1µF, 50V	04-5663
	C653	1μF, 35V	04-5656
	C711-C712	1µF, 35V	04-5656
	C721	10µF, 20V	04-5655
	C722	0.001µF, 100V	04-5659
	C731	100PF, 3KV	04-5532
	C732	0.0056µF, 3KV	04-5522
	C741-C742	0.0056µF, 3KV	04-5522
		0.0030µ1, 511	01 3322
TRANSISTORS	Q151-Q154	2N7002L	05-5840
	Q321-Q322	2N7002L	05-5840
	Q331	MJD200	05-5844
	Q431	2N7002L	05-5840
	Q651	MJD210	05-5843
	Q652	MMBT3904T	05-5841
	Q721	MMBT3904T	05-5841
	-		
VOLTAGE REGULATOR	VR341	LT1129CQ-5	06-6372
INTEGRATED	U031	SA08-11EWA	07-6389
CIRCUITS	U032	HLMP-2785	07-6371
	U041	HLMP-2685	07-6400
	U111	ICM7218CIQI	06-6311
	U131	SA08-11EWA	07-6389
	U201	MAX220	06-6329
	U231	SA08-11EWA	07-6389
	U232	HLMP-2785	07-6371
	U233	SA08-11EWA	07-6389
	U241	HLMP-2685	07-6400
	U251	TLC372ID	06-6290
	U321	X24CO2S8I	06-6299
	U331	ICL7663CBA	06-6302
	U411	N87C51FA	06-6303
	U521	CD74HC4538M	06-6297
	U531	LM358D	06-6312
	U551	TLC27M7ID	06-6292
	U611	TLC372	06-6290
	U711	LM285M-1.2	05-5845
	U721	CA3096M	06-6468
DIODES	CR341-C342	CMSH1-40M	07-6411

	<u>Reference</u>	Description	<u>Part Number</u>
	CR541	CMSH1-40M	07-6411
	CR651	MMBD914L	07-6353
	CR741-CR744	MR250-2	07-6266
LED	DS011	HLMP-2550	07-6370
	Dooll	111AHI 2550	01 0510
SWITCHES	S001	ALERT POINT	08-6728
	S101	ALARM POINT	08-6728
	S201	CALIBRATION CONSTANT	08-6728
	S301	DEADTIME CORRECTION	08-6728
	S501	DOWN	08-6728
	S511	UP	08-6728
	S512	OPTION DIPSWITCH	08-6709
POTENTIOMETER	R522	1M, OVLD ADJ	09-6778
	R523	1M, BAT CHG ADJ	09-6778
	R535	200K, DISC ADJ	09-6949
	R536	200K, HV ADJ	09-6949
	R537	5K, ANALOG ADJ	09-6948
RESISTORS	R011	100, 1%, 125mW	12-7840
	R041	10, 1/2W	11-7251
	R042	60.4, 1%, 250mW	12-7962
	R141	10, 1/2W	11-7251
	R142	60.4, 1%, 250mW	12-7962
	R151-R152	100K, 1%, 125mW	12-7834
	R201	22.1K, 1%, 125mW	12-7843
	R241	2.21K, 1%, 125mW	12-7835
	R251	10.0K, 1%, 125mW	12-7839
	R252	24.3K, 1%, 125mW	12-7867
	R253	82.5K, 1%, 125mW	12-7849
	R331	1.00K, 1%, 125mW	12-7832
	R332	165K, 1%, 125mW	12-7877
	R341	1 OHM, 1%, 250mW	12-7205
	R421-R422	100K, 1%, 125mW	12-7834
	R431	1.00K, 1%, 125mW	12-7832
	R432	100K, 1%, 125mW	12-7834
	R521	402K, 1%, 125mW	12-7888
	R531	10.0K, 1%, 125mW	12-7839
	R532	100K, 1%, 125mW	12-7834
	R533	10.0K, 1%, 125mW	12-7839

	<u>Reference</u> R534 R551 R552	<u>Description</u> 2.21K, 1%, 125mW 475K, 1%, 125mW 100K, 1%, 125mW	<u>Part Number</u> 12-7835 12-7859 12-7834
	R611	33.2K, 1%, 125mW	12-7842
	R621	4.75K, 1%, 125mW	12-7858
	R622	10.0K, 1%, 125mW	12-7839
	R623	1.00K, 1%, 125mW	12-7832
	R631	47.5K, 1%, 125mW	12-7872
	R632	1M	10-7028
	R633-R634	1G	12-7686
	R635	1M	10-7028
	R651	22.1K, 1%, 125mW	12-7843
	R652	200, 1%, 125mW	12-7846
	R653	2.21K, 1%, 125mW	12-7835
	R711	100, 1%, 125mW	12-7840
	R712	22.1K, 1%, 125mW	12-7843
	R713	8.25K, 1%, 125mW	12-7838
	R714	10.0K, 1%, 125mW	12-7839
	R721	10.0K, 1%, 125mW	12-7839
	R722	100K, 1%, 125mW	12-7834
	R723	1.00K, 1%, 125mW	12-7832
	R724	4.75K, 1%, 125mW	12-7858
	R731	5.6M	10-7093
	R732-R733	100K, 1%, 125mW	12-7834
	R734	1M	10-7028
	R735	10.0K, 1%, 125mW	12-7839
RESISTOR NETWORK	RN411	220K	12-7831
CONNECTOR	P1	CONN-1-640457-1	13-8397
INDUCTORS	L411	220UHY	21-9678
RELAY	RL451	JS1-5V, AROMAT	22-9893
TRANSFORMER	T751	L8050	40-0902
MISCELLANEOUS	*	SOCKET 44P PLCC	06-6613
	9ea.	Cloverleaf 011-6809	18-8771
OPTIONAL	RL451	RELAY AROMAT JS1E-5V	22-9893
RELAY	CR451	1N4001	07-6268
	P6	CONN-640457-3	13-8165

	Reference	Description	<u>Part Number</u>
Wiring Diagram,			
Drawing 396 × 834 AUDIO	DS1	MC-V09-530-S	21-9730
	DS2	MC-V09-530-S	21-9730
CONNECTOR	J1	CONN-1-640441-2	13-8431
	J2	CONN-1-640441-2	13-8431
	J3	D RECPT-RD9F000V3 9 PIN	13-8003
	J4	D RECPT-RD9F000V3 9 PIN	13-8003
SWITCH	S1	DM62J12S205PQ W/LEGEND	08-6715
TRANSFORMERS	T1	CFP302 115/230V	22-9908
	T2	CFP302 115/230V	22-9908
BATTERIES	B1 B2	BATTERY-PS630 BATTERY-PS630	21-9705 21-9705
MISCELLANEOUS	J5	FILTER CORCOM 3EHG1-2	21-9830



Drawings

Main Circuit Board, Drawing 396 × 160 Main Circuit Board Component Layout Drawing 396 × 161A (2 sheets)

Wiring Diagram, Drawing 396×834

